

**Work Order ID 82503****\*82503\***

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Monday, April 02, 2012 8:02:38 AM

Item ID: D4150-1

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Arm

Start Date: 4/2/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 4/3/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D4150

B

100

Cut blanks as per folio

0.00

**\*100\***

Bandsaw

Memo

0.00

Jeaspa Bandsaw

3.950" LONG

12-04-02

110

0.00

**\*110\***

HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

MACHINE AS PER FOLIO 943 AND DWG

FOLIO REV: \_\_\_\_\_

DWG REV: \_\_\_\_\_

DEBURR

Manual

12-04-02

## Page 2

Monday, April 02, 2012 8:02:38 AM

**Reference:**

Stop \*NR2\*

## Quality Control

## Quality Control

## Packaging

212/04/02 (1)

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**\*82503\***

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**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 4/2/2012      **Start Qty:** 1.00      **\*1\***

**Cust Item ID:**

**Required Date: 4/3/2012      Req'd Qty: 1.00      \* 1 \***

**Customer:**

**Reference:**

**Approvals:** \_\_\_\_\_ **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

**Insp.  
Stamp**

0.00

**\*180\***

QC

## Memo

0.00

## Quality Control

12/4/22

12.04.2



# Picklist Print

Monday, April 02, 2012 8:02:37 AM

Page 1

Work Order ID: 82503

Parent Item: D4150-1

Parent Item Name: Arm

Start Date: 4/2/2012

Required Date: 4/3/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.24 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303B0.750X1.500 303 BAR .750" X 1.500"		Purchased	No			100	f	16.7260	0.333333	0.333333			

Location

Loc Qty

Loc Code

MAT050

16.726

114968

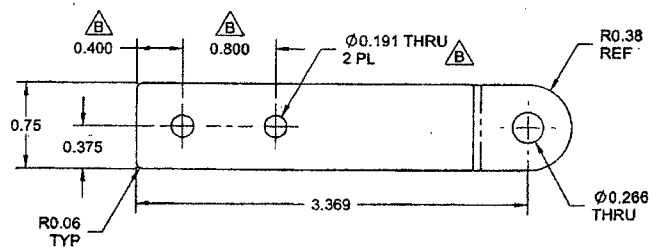
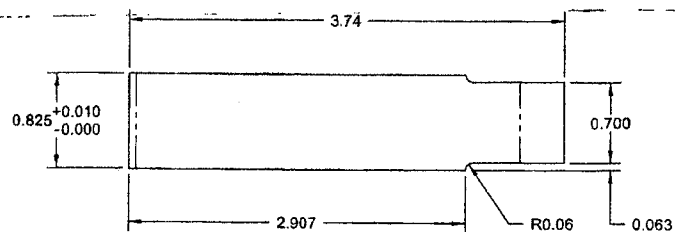
4.726

115047

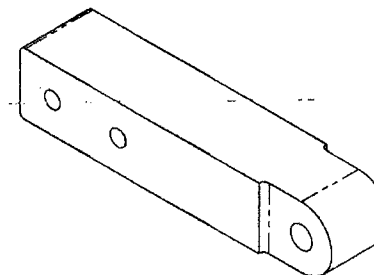
12

.4 12-01-02





**D4150-1 ARM**



**RELEASED**  
2010-07-16  
MP

**NOTES:**

- 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR PER ASTM A582 OR ASTM A276  
REF DART SPEC M304B OR M303B
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.80 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4150	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		ATTACHMENT ARM ASSY	NTS
DATE	10.07.08	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	